

Product information**Description**

Purpose:	This 2K polyester lightweight fibreglass putty is very easy to sand and has a specific weight of approx. 1,1 kg/l which render it perfect for bridging gaps, little holes and corrosion perforations. To be used for car repair, vehicle and machine construction, model making and boats.		
Properties:	<ul style="list-style-type: none">- Adhesion on iron, steel, aluminium, zinc, GRP- waterproof, therefore usable for boats- high stability- very easy to sand		
Characteristics:	Binder base:	unsaturated polyester resin	
	Solid content:	75 - 68 % by weight	
	Specific weight:	1,05 - 1,1 kg/l	DIN 51 757
Colour:	Yellow		
Storage:	At least 1 year if stored in closed original container		
VOC regulation:	EC directive for the product (cat. B/b): 250 g/l This product contains max. 4 g/l VOC.		

Application

Processing conditions:	from 10 °C and up to 80 % air humidity. Polyester putty does not cure anymore below + 10 °C.
Substrate pre-treatment:	iron, steel, aluminium, zinc substrates, GRP: clean, sand slightly (remove rust, oxides, etc.) and degrease with Silikonentferner (silicone remover) old paint layers: Remove completely by sanding thermoplastic coatings (NC-lacquers, 1K acrylic lacquer), as well as acid-curing paints (Wash primer) and synthetic resin paints. Priming coats recoatable with putty: EP-Primer after complete curing. After the drying, SG3 can be overcoated with all usual paint systems. Isolate putty spots with Filler.
Mixing ratio:	2 % by weight with hardener

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.

Product information**Pot life (20 °C) :** 4 - 5 minutes**Sandability (20 °C) :** To be sand dry or wet after approx. 20 minutes.**Special remarks**

Under- or overdosage of hardener may cause spotting in the finishing paint layer.

Safety advice

Apply only in well ventilated areas. Do not smoke, eat or drink during the application process. Keep out of the reach of children. In case of inadequate ventilation wear a protective mask.

Cleaning of tools

Clean the tools immediately after use with Universalverdünnung (universal thinner). After its complete curing it is impossible to remove the putty.

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