

Product information

Product description:	SOLL UNDERBODY COATING based on bitumen, specially developed for drip free application. The product can be used at temperatures between 0 °C and 35 °C. This product gives excellent and durable protection against rust and stone chip and has sound deadening properties. Not over-paintable.		
Properties:	Extreme good barrier formation, easy application, excellent anti sagging properties. Resistant to water, brine, acids and alkaline. Compatible with original PVC under coatings. Can only be over sprayed / painted with bitumen products (not over-paintable).		
Application:	Developed as corrosion protective coating on metal surfaces, especially for application on cars, trailers, trucks, such as the under side of floor panels, the inside of wheel arches on parts of the chassis, ect. Do not apply on parts of the braking system or on part of the exhaust system. Can be applied on bare metal but for extra protection the use of an anti corrosion primer is advised.		
Directions for use:	Can be applied with almost any type of underbody coating gun and airless spraying equipment. The advised air pressure for air application is 3- 6 Bar.		
Technical information:			
Base:	Oxidized bitumen, fillers, softener, solvents en special additives		
Color:	Black		
Odour:	Bitumen and turpentine		
Density (20 °C):	1,04 g/cm ³		
Viscosity (20 °C): Brookfield DVII	Shear Thinning, ca. 12 000 mPas, sp4, 6 rpm.		
Salt spray test, SS DIN 50021, 700 hour	300 µm dry layer	Rust: according DIN 53 210 Blistering: according DIN 53 209	Ri 0 m0/g0
Recommended layer thickness / Use	700 µm wet, 300 µm dry / 1 l per 1,4 m ²		
Application temperature:	10 °C to 25 °C		
Temperature resistance of the coating:	- 50 °C to 80 °C		
Drying time: depends on temperature, ventilation and layer thickness.	700 µm wet layer: 20 ^o C + ventilation	Dust dry: ca. 3 – 5 hours Touch dry: ca. 12 – 16 hours Trough dry: ca. 1 day	
Solids:	55 %		
Directions before use:	Shake the can well before use. Surface must be dry and clean, free from dirt, rust, grease ect. (Dry) parts of product can be removed with aromatic solvents as white spirit, boiling point naphtha, xylene, turpentine etc.		
Storage:	Store in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.		
Shelf life:	12 months in original and unopened packaging.		

All information are based upon the precise laboratory studies and many years of experience. The good market position does not release us from the constant supervision of our products quality. However we are not responsible for the final effects of the improper storage or application of our products, as well as for work inconsistent with the good craft practice.