

Product information

High quality automotive acrylic paint. Ready to use. Weather-resistant, does not lose luster and colour intensity. Well-distributed and adhesion to the surface, making it suitable for full or partial painting of cars and trucks.

Consumption: 5-6 m²/l

Colour	Variety			
Mixing ratio	2:1 by volume			
Hardener	2K acrylic products hardener			
Dilution	2K acrylic thinner; add approx 15-20 %			
Spraying viscosity 20°C	20-22 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flow jar	3 - 5 bar	1,3 - 1,5 mm	2½	
Airless / Air mix	–	-	-	
Pot life	1-8 h according to the hardener used			
Coat thickness / dry film	50 - 60 µm			
Dry	recoat dry	dust dry	set to touch	full hardness
		15 - 20 min.	5 - 6 h.	16 – 24 h.
		10 – 15 min.	25 - 30 min.	after cooling down
VOC-regulation	EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 840 g/l			

Remarks:

Working conditions: from +10°C and up to 75 % relative air humidity.

Storage: at least 3 years if stored tightly closed in original containers.

Marking	VbF	Hazardous material ordinance
SOLL AC	n/a	flammable
2K hardener	A II	flammable, Xi

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.